

WOODS & FINISHES:

<div><div>Natural Maple</div><div>Standard</div><div></div><div>Natural Clear – M-NA</div></div>	<div><div>Maple Finishes</div><div>The following stains are available, add 10% to list</div><div><div></div><div>Castle Oak – M-CO</div></div><div><div></div><div>Honey Oak – M-HO</div></div><div><div></div><div>English Oak – M-EN</div></div><div><div></div><div>Victorian Cherry – M-VI</div></div></div>				
	<div><div></div><div>Richmond Cherry – M-RC</div></div> <div><div></div><div>Mahogany – M-MA</div></div> <div><div></div><div>Java – M-JA</div></div> <div><div></div><div>Wenge – M-WE</div></div>				
<div><div>Natural Red Oak</div><div>Standard</div><div></div><div>Natural Clear – O-NA</div></div>	<div><div>Red Oak Finishes</div><div>The following stains are available, add 10% to list</div><div><div></div><div>Castle Oak – O-CO</div></div><div><div></div><div>Honey Oak – O-HO</div></div><div><div></div><div>English Oak – O-EN</div></div><div><div></div><div>Victorian Cherry – O-VI</div></div></div>				
	<div><div></div><div>Richmond Cherry – O-RC</div></div> <div><div></div><div>Mahogany – O-MA</div></div> <div><div></div><div>Java – O-JA</div></div> <div><div></div><div>Wenge – O-WE</div></div>				
<div><div>Natural Cherry</div><div>Add 20% to list</div><div></div><div>Natural Clear – C-NA</div></div>	<div><div>Cherry Finishes</div><div>The following stains are available, add 30% to list</div><div><div></div><div>Honey Oak – C-HO</div></div><div><div></div><div>Richmond Cherry – C-RC</div></div></div>				
<div><div>Natural Walnut</div><div>Add 20% to list</div><div></div><div>Natural Clear – W-NA</div></div>	<div><div>Walnut Finishes</div><div>The following stain is available, add 30% to list</div><div><div></div><div>Java – W-JA</div></div></div>				

WILSONART® LAMINATES:

Solid, Abstract and Wood Grain Options

<div></div> <div>Frosty White 1573-60</div>	<div></div> <div>Natural Almond D30-60</div>	<div></div> <div>Beige 1530-60</div>	<div></div> <div>Fashion Grey D381-60</div>	<div></div> <div>Dove Grey D92-60</div>	<div></div> <div>Slate Grey D91-60</div>
<div></div> <div>Black 1595-60</div>	<div></div> <div>Indigo D379-60</div>	<div></div> <div>Maroochy Brush 4745-60</div>	<div></div> <div>Woolamai Brush 4746-60</div>	<div></div> <div>Blue Agave 4919-60</div>	<div></div> <div>Eggplant 4913-60</div>
<div></div> <div>Spiced Zephyr 4859-60</div>	<div></div> <div>Morro Zephyr 4846-60</div>	<div></div> <div>Fusion Maple 7909-60</div>	<div></div> <div>Bannister Oak 7806-60</div>	<div></div> <div>Mambo 7948-60</div>	<div></div> <div>Cocobala 7942-38</div>
<div></div> <div>Walnut Heights 7965-38</div>	<div></div> <div>Wild Cherry 7054-60</div>	<div></div> <div>Phantom Pearl 8211-38</div>	<div></div> <div>White Driftwood 8200-38</div>	<div></div> <div>Grey Elm 8201-38</div>	<div></div> <div>Phantom Cocoa 8213-38</div>
<div></div> <div>Studio Teak 7960-38</div>	<div></div> <div>Skyline Walnut 7964-38</div>	<div></div> <div>Phantom Charcoal 8214-38</div>	<div></div> <div>Asian Night 7949-38</div>		

ABET LAMINATES:

Solid Colour Options

						
Bianco Ghiaccio 410	Beige 416	West Brown 892	Fondente 1828	Grigio Chiaro 478	Grigio Plomo 480	Grigio Scuro 871
						
Grigio Grafite 879	Nero 421	Giallo Pom Pom 463	Giallo Africa 469	Verde Erbetta 460	Sempreverde 451	Verde Biliardo 440
						
Verde Lauro 450	Verde Versailles 845	Bleu Panarea 482	Blu Amorgos 1824	Bleu California 499	Bleu Primario 838	Blu Cobalto 851
						
Blu Pavone 849	Blu Tenebre 1804	Blu Zaffiro 484	Blu Intenso 1818	Viola Madras 423	Viola Tramonto 424	Rosso Prugna 836
						
Rosso Antico 435	Rosso 431	Rosso Cavallino 1822	Arancio Canyon 835	Giallo Pop 861	Viola Sacro 1821	Fucsia 1840
						
Orchidea 1881	Viola Campanula 1827					

METAL PAINT:

Thermal Paint Colours

						
White PS-111-W374	Antique White W11	Telegrey 4 RAL 7047	Grey A16	Zinc A67	Charcoal A230	Black N49
						
Black Sandtex N31	Sparkle Silver S11	Champagne S14	Pebble M237	Zinc Yellow RAL 1018	Traffic Yellow RAL 1023	Deep Orange RAL 2011
						
Traffic Red RAL 3020	Carmine Red RAL 3002	Purple Red RAL 3004	Claret Violet RAL 4004	Signa Violet RAL 4008	Traffic Purple RAL 4006	Blue Lilac RAL 4005
						
Yellow Green RAL 6018	Signal Green RAL 6032	Turquoise Green RAL 6016	Light Blue RAL 5012	Sky Blue RAL 5015	Gentian Blue RAL 5010	Cobalt Blue RAL 5013

EDGE BAND COLOURS:

PVC edge band colour options

						
White AC-SW811	Beige AC-416	West Brown AC-892	Fondente AC-1828	Grigio Chiaro AC-478	Grigio Plomo AC-159580	Zinc AC-A67
						
Grigio Scuro AC-871	Charcoal AC-A230	Grigio Grafite AC-879	Black AC-N49	Giallo Pom Pom AC-463	Giallo Africa AC-469	Verde Erbetta AC-460
						
Sempreverde AC-451	Verde Biliardo AC-440	Verde Lauro AC-450	Verde Versailles AC-845	Bleu Panarea AC-482	Blu Amorgos AC-1824	Bleu California AC-499
						
Bleu Primario AC-FEW7660	Blu Cobalto AC-851	Blu Pavone AC-849	Blu Tenebre AC-1804	Blu Zaffiro AC-484	Blu Intenso AC-1818	Viola Madras AC-423
						
Viola Tramonto AC-FE1349	Rosso Prugna AC-836	Rosso Antico AC-435	Rosso AC-431	Rosso Cavallino AC-1822	Arancio Canyon AC-835	Giallo Pop AC-861
						
Viola Sacro AC-1821	Fucsia AC-1840	Orchidea AC-1881	Viola Campanula AC-1827	Hardrock Maple AC-WM791	Natural Oak AC-FWG9877	Chocolate Tick AC-FWG7424
						
Buttercup AC-FE7201	Silver AC-FWG7417					

HARDWOODS: All hardwood materials used in the manufacturing of Palmieri products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade “A” material, free of material stains, imperfections, conformity of grain, texture and color. Hardwood species shall be Northern grown Red Oak, Clear White Northern Maple and Birch. American Cherry and Honduras Mahogany and Walnut are available. Please inquire for pricing.

VENEER: Exposed face veneers shall be not less than 1/28" thick plain sliced veneers. Veneers are to be selected for conformity of grain direction and color. Veneers are to be stitched tightly in a book match, slip match or plain sliced configuration. Unexposed veneers are to be of hardwood but not selected for color, or grain quality. Veneers are not to be lap joined or reveal any tape or glue lines.

PARTICLE BOARD CORE: The particleboard shall be formed of wood chips, bonded with a water resistance adhesive. The particleboard material is to be of a high density 45 lbs/cu. ft. having a minimum average modules of rupture of 2400 psi and a minimum average modules of elasticity of 4,000,000 psi.

VENEER CORE: Veneer core is to be constructed with odd numbers of plies. Each ply is to be laminated in pairs and cross banded in opposite directions with grain direction at a 90 degree angle to the grain of the center core. All plies are to be free from knots, wrinkles, laps or other natural or manufacturing defects.

LUMBER CORE: Lumber core is to be of the highest quality grade. Grade “A” select stock. Lumber core shall be constructed of solid random width strips not less than 2" wide nor more than 3 1/2" wide by 1" thick. Wood strips will be free from knots or other defects. All strips will be tightly joined using water resistance adhesives.

HIGH PRESSURE LAMINATE: Work surface laminate shall be .050" thick and used with balancing backer sheet of no less than .028" thick. Laminate shall conform to standards set by the American Standards Institute/National Electrical Manufacturers Association (ANSI/NEMA) for thickness, performance and appearance. Printed colours, abstract patterns and wood grains are reproduced from representative segments of large sheets and may differ slightly from the actual product.

FINISHING PROCEDURES: All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

- Step 1 A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.
- Step 2 A uniform coat of sealer will be applied and allowed to dry.
- Step 3 Sealer will be lightly sanded using 240 grit silicon paper.
- Step 4 A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

METAL FINISHING PROCEDURES: All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.

EDGE BANDS: All edge bands are manufactured in PVC, semi-rigid (Flex) and ABS. Standard edging size are normally 1.25" wide x 2 mm thick. These are made of the highest grade polymers and its materials are extensively tested prior to production using special test procedures and industry specification and quality standards.